TKACHEVA, R.E.; OCORODNEVA, V.I.; DUBOVSKAYA,M.V.; MARKOVA,Ye.I.; CRIGOR YET,N.P.; POFOVA, A.I.; ROZIN, M.S.; OFALEV, A.F.; Prinimali uchastiye: ANTONOVA, L.N.; MALAYEV, A.A.; KYKHOVER, N.A., red.; MAKEYEV, V.I., red. izd-va; CUROVA, O.A., tekhn. red.

[Concise handbook on mineral resources in capitalist countries; America] Kratkii spravochnik po mineral nym resursam kapitalisti-cheskikh stran; Amerika. Pod red. N.A.Bykhovera, M.V.Dubovskoi i A.F.Opaleva. Moskva, Gosgeoltekhisdat, 1961. 154 p.

1. Russia (1923- U.S.S.R.) Vsesoyusnyy geologicheskiy fond.
(America-Mines and mineral resources)

TKACHEVA, R.B.; OCORODNEVA, V.I.; DUBOVSKAYA, M.V.; MARKOVA, Ve.I.;

CRICOR'YEV, N.P.; POPOVA, A.I.; ROZIN, M.S.; OPALEV, A.I.;

KIRILLOVA, L.D.[translator]; BYKHOVER, N.A., red.;

SOKOLOVSKAYA, Ye.Ya., red. izd-va; HYKOVA, V.B., tekhn. red.

[Brief manual on the mineral resources of capitalist countries; Europe]Kratkii spravochnik po mineral nym resursam kapitalisti-cheskikh stran; Evropa. Pod red. N.A.Bykhovera, M.V.Dubovskoi A.F.Opaleva. Hoskva, Gosgeoltekhizdat, 1962. 118 p. (MIRA 15:8)

1. Russia (1923- U.S.S.R.) Vsesoyuznyy geologicheskiy fond.
(Europe, Western-Hines and mineral resources-Handbooks, manuals, etc.)

AL'TGAUZEN, M.N.; GINZBURG, I.I.; DUBOVSKAYA, M.V.; YERSHOV, A.D.;

MELKOV, V.G.; OS'KIN, N.I.; RUZHKUVA, YO.V.; STRAKHOV, N.M.;

KHRUSHCHOV, N.A.; SHMANECHKOV, I.V.; SHCHERBAKOV, D.I.;

YARSHIN, A.L.; AMIRASIANOV, A.A.; GOTMAN, Yo.D.; ZUBREV, I.N.;

KOROVYAKOV, I.A.; ORLOVA, P.V.; PASOVA, F.G.; SAAKTAN, P.S.;

TERSMT'YEVA, K.F.; SHANOBSKIT, L.M.; CHERNOSVITOV, Yu.L.;

SHCHERBINA, V.V.

TKACHEVA, R.B.; COORODREVA, V.I.; DUBOVSKAYA, M.V.; MARKOVA, Ye.I.; GRIGOR'YEV, N.P.; POPOVA, A.I.; ROZIN, M.S.; OPALEV, A.F.; Prinimali uchastiye: ANTONOVA, L.N.; MALAYEV, A.A.; BYKHOVER, N.A., red.; NEKHODTSEV, N.A., red.; PANOVA, A.I., red.; IVANOVA, A.G., tekhn. red.

[Brief manual on the mineral resources of capitalist countries; Africa, Australia and Oceania]Kratkii spravochnik po mineral - nym resursam kapitalistichaskikh stran; Afrika, Avstraliia i Okraniia. Moskva, Gosgeoltekhizdat, 1962. 197 p.

1. Russia (1923- U.S.S.R.) Vsesoyusnyy geologicheskiy fond.

(Africa-Mines and mineral resources)

(Australia-Mines and mineral resources)

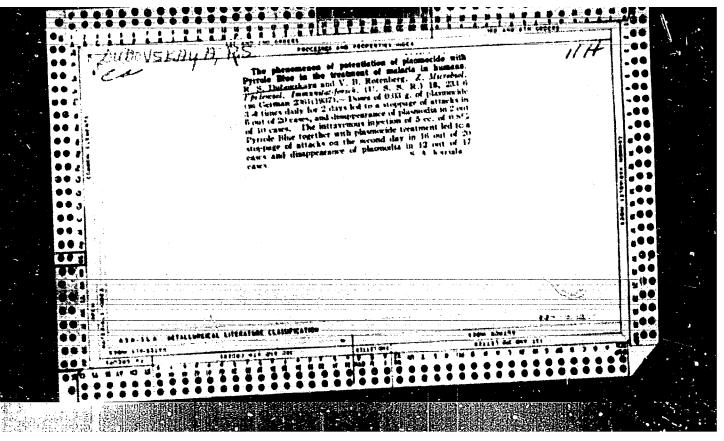
(Oceania-Mines and mineral resources)

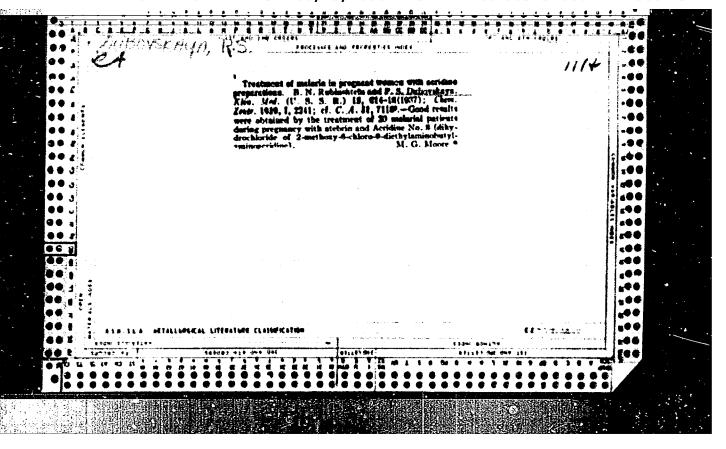
## USOV, P.G.; DUBOVSKAYA, N.S.

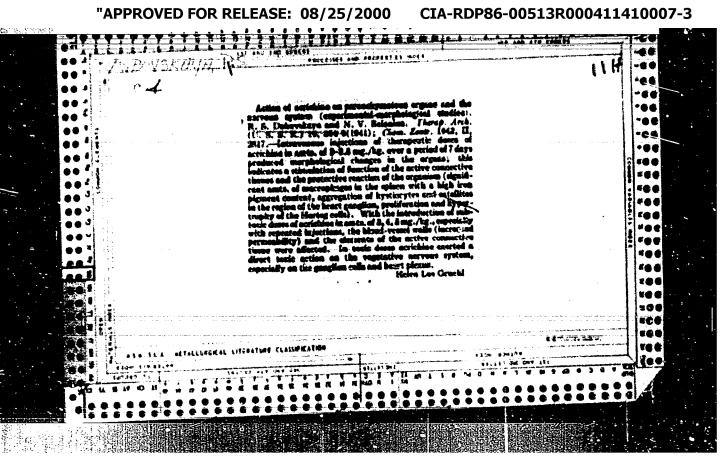
Study of the processes of hardening of ash lime binders by X-ray analysis and by means of an electron microscope. Izv. TPI 111:70-76 161. (MIRA 16:9)

1. Predstavleno professorom doktorom khimicheskikh mauk A.G. Strombergom.

(Binding materials) (Lime)







DUBOVSKATA, T.P.	, kand, med, nauk (As	trakhan!)	· · · · · · · · · · · · · · · · · · ·		
Organization of the medical evaluation of permanent collective farm workers. Edray, Ros. Feder. 3 no.4:1					<b>3</b>
	(STAVROPOL TERRITORY (COLLECTIVE MAR	—Disability by Mars——Pars Iores	a mation)	(MIRA 12:4)	
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EORSHUMOV, I.A.; MOVOTOROV, M.F.; AMBRITSKAYA, R.V.; OKROKOVA, I.S.; PRSTUNDVICH, W.A.; DUBOVSKAYA, V.H.; LHOHOV, M.R.; GLAZOV, Y.H.

Synthesis of organic compounds tagged with radioactive car-bon. Radiokhimiia 1 no.6:728-733 159. (NIRA 13:4) (Carbon--Isotopes) (Organic compounds)

VASYUKOVA, A.N.; DUBOVSKAYA, Z.A.; ZHUKOVA, A.D., otv. red.; URYVALOVA, N.I., red.

[Technical specifications for paint materials in two volumes] Tekhnicheskie usloviia na lakokrasochnye materialy [v dvukh tomakh]. Moskva, Khimiia, 1965. 2 v. (MIRA 18:12)

### DUBOVSKIY, A.A.

Apparatus for double contrast roentgenography of the large intestine. Zdrav. Bel. 8 no.11:88-89 N '62. (MIRA 16:5)

l. Iz kafedry terapii (zav. - prof. A.D. Adenskiy) i khirurgii (zav. - prof. A.M. Boldin) Belorusskogo instituta usovershenst-vovaniya vrachey (rektor Savchenko) i Minskoy oblastnoy klini-cheskoy bol'nitsy (glavnyy vrach M.I. Kotovich).

(INTESTINES-RADIOGRAPHY)

# DUBOVSKIY, A.

Conference of inventors and efficiency promoters of the Ministry of Public Health of the Ukrainian S.S.R. Zdrav. Bel. 9 no.3: 92-93 Mr 63 (MIRA 16:12)

SAVCHENKO, N.Ye., dotsent; DUBOVSKIY, A.A.

The AS-4K angiograph (synchronous 4-casette angiograph).
Urologiia no.4160-62 '63. (MIRA 17:10)

1. Is kafedry urologii (zev.- prof. A.I. Mikhel'son)
Belorusskogo instituta usovershenstvovaniya vrachey i Minskoy
oblastnoy klinicheskoy bol'nitsy.

SHIYL'KO, A.A.; DUBOVSKIY, A.B., red.; MYAGKOV, M.M., red.; SHIKIN, S.T., tekhn. red.

[Problems in trade-union work; consultations, comments and answers to questions] Voprosy profsoiuznoi raboty; konsultatsii, kommentarii, otvety na voprosy. Moskva, Izd-vo VTsSPS Profisdat, 1961. 399 p. (MIRA 15:1) (Trade unions)

DUBOVSKAY B.G.

"Measuring Resonance Absorption of Neutrons in the Reactor of the Atomic Power Station," by Z. I. Gromova, B. G. Dubovakiy, A V. Kemayev. and V. V. Orlov. Atomnaya Energiya. Vol 2. No 5, May 55, pp 411-415

The work notes that one of the most important quantities determinate the possibility of developing a nuclear chain reaction in a uranium-moderator system is the probability of resonance absorption of U230 neutrons during their moderation from fission to thermal energies. "Until mow, there has not been a sufficiently reliable calculation of this probability for heterogeneous reactors. To be reliable, measurements should be made directly in the reactor lattice."

Discussed are methods of experimentally determining resonance absorption and methods of evaluating neutron leakage, and uranium fission and neutron capture in the resonance region.

Measurements made on the reactor of the Atomic Power Station are cived. The resonance absorption probability was found to be 0.900 ; (U)

Sum in 1451

# DUBOVSKIY, B.G.

USSR / PHYSICS SUBJECT

CARD 1 / 2

PA - 1481

AUTHOR TITLE

·PERIODICAL

KRASIN, A.K., DUBOVSKIJ, B.G.

A Physical Beryllium Reactor.

Atomnaja Energija, 1, fasc. 4, 147-148 (1956)

reviewed: 11 / 1956 Issued: 10 / 1956

For the study of the physical parameters of a reactor using Be as accelerator the physical reactor BRF with metallic beryllium was put into operation in the building of the atomic power works of the Academy of Science in the USSR in 1954. As fuel U3C8 powder with 10% U235 was used. The reactor is composed of 160x160x40 mm diameter Be-blocks and has the shape of a 960 mm high cylinder with a diameter of 1040 mm . This reactor contains vertical channels which form a rectangular lattice with 107x64 mm spacing, and besides there are 108 horizontal channels. In the center of each elementary cell there is a channel of 157 mm diameter which is surrounded by 6 channels. The fuel is in a tubelike case. The reactor is controlled by means of two rods of 960 mm length and 8,2 mm diameter. Furthermore, there are 8 Cd rods of equal size for the protection against accidents. The course of the chain reaction is controlled by boron-proportionality counters and ionization chambers. The personnel is protected by a concrete wall of 1 m width. The critical mass corresponding to the various varieties of the multiplying medium was attained by the successive charging of the elements beginning from the center in the direction of the periphery. For reasons of safety a Po+Be-

. Atomnaja Energija, 1, fasc.4, 147-148 (1956) CARD 2 / 2 PA - 1481 neutron source with  $\approx 10^6$  neutrons per second was fitted in the interior of the reactor. A waterless variety of the uranium-beryllium reactor was realized by the charging of 6 elements. Graphite was introduced into the central charmels of the cells, into the interior tubes of the elements, and into the horizontal After 366 uranium elements were charged (6,66 kg U<sup>235</sup>) the system became critical. On the occasion of transition to the reactor without reflector the upper layers of the beryllium blocks were removed. The critical mass in this case was 11,73 kg U235. For the same case the variety of a reactor with thermocolumn in the center was realized. The data corresponding to the various varieties are shown in a table. If there is a thermocolumn in the center of the reactor the density of the thermal neutrons is 4 times as great as the average density of the neutrons in the active zone. However, in the case of the variety without thermocolumn with reflector the maximum density of the neutrons exceeds the average density by 13%.

INSTITUTION:

DUBOVSKIT, B.G.

Category: USSR/Nuclear Physics - Muclear engineering and power

c-8

Abs Jour : Ref Zhur - Fizika, No 1, 1957 No 711

Author : Krasin, A.K., Dubovskiy B.G., Doilinitsyn, Ye.Ya., Matalin, L.A.,

Inyutin, Ye.I., Ramper, A.V., Lantson, H.N.,

Title : Study of the Thysical Characteristics of an Atomic Electric Station Reactor.

Orig Pub : Atom. energiya, 1956, No 2, 3-10

Abstract: A graphite-water research reactor, in which the cell construction was nearly equal to the cell of the reactor of an atomic electric station, was built to check the calculation results for the latter reactor. The research reactor was a cylinder 190 cm high and 260 cm in diameter. The figsion material used was uranium protoxide and oxide with 10% U235 enrichment. The critical mass (M<sub>cr</sub>) was 6.3 Mg U235, which was in good agreement with the calculated value (M<sub>cr</sub> = 5.35 -- 7.4 Mg U235) calculated with a procedure previously checked i experimentally only with a uranium-graphite lattice with a small content of steel and water. The critical mass was calculated for the reactor of the atomic electric station for two cases: with and without water in the working channels. The results obtained are in good agreement with the calculations.

Experiments were made on the calibration of boron rods and on the determination of the excess reactivity. The dependence of the effectiveness of the

Card : 1/2

Category : USSR/Muclear Physics - Muclear engineering and power

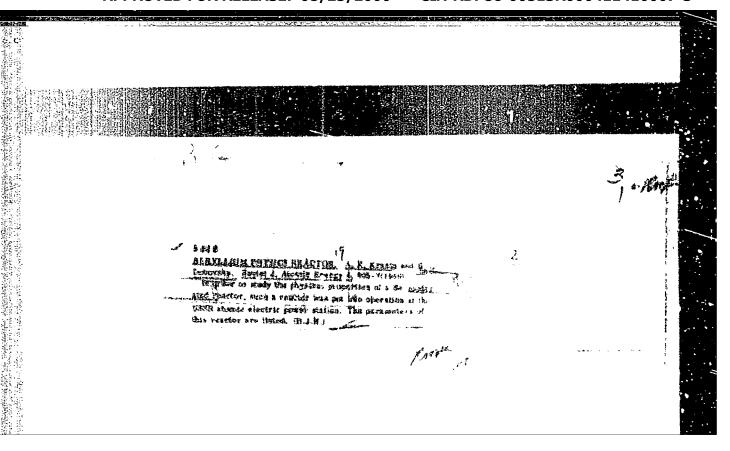
C-8

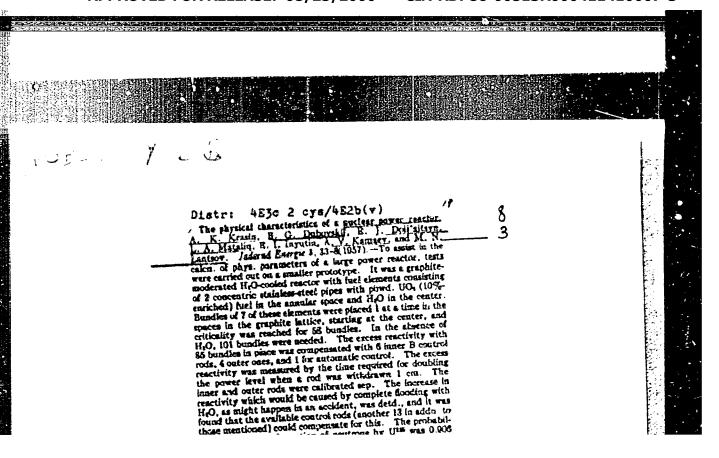
Abs Jour : Ref Zhur - Fizika, No 1, 1957 No 711

absorbing boron rod on the depth of its insertion in the reactor was investigated. Experiments on the determination of the controlling ability of the rod have established that the surrounding rods affect steamlgy the absorbing ability of the rod. A study of the character of the curve for the decrease in power with time under scram conditions was made to determine the operating time of the scram rods.

A mechanical neutron selector was used to study the neutron spectrum, and the distribution of the thermal neutrons was found to be in good agreement with the theoretical curve when the effective temperature of the neutron gas was assumed to be approximately 100° higher than the temperature of the core. The temperature of the neutron gas was then determined with the aid of boron rods, and good agreement was obtained here with the results of the measurements made with the selector. The curves of the cadmium ratios versus the reactor radius showed that 8.3% of the fissions in U<sup>235</sup> occur in the region above the cadmium.

Card : 2/2





PuBovskiy, B.G.

AUTHOR:

DUBOVSKIY, B.G., KAMAYEV, A.V., MAKAROV, E.F. PA - 2313 On the Measuring of the cross section of the Reaction

Be (n.2n)Be for fission neutrons. (Ismereniye effektivnogo

secheniya reakteii Be<sup>9</sup>(n,2n)Be<sup>8</sup> dlya neytronov deleniya, Russian). Atomnaia Energiia, 1957, Vol 2, Br 3, pp 279 -281 (U.S.S.R.). Received: 4 / 1957 Reviewed: 5 / 1957

ABSTRACT:

PERIODICAL

Method of measuring: An uranium-converter was used as source of the neutrons of the fission spectrum. It was fitted in the flux of the neutrons coming out of the thermal column of a reactor (in a nuclear power plant). The converter was surrounded alternatingly by balls of beryllium and graphite. The increase of neutrons in beryllium was measured by means of a neutron counter. Each measuring series consisted of three measurements: measuring by means of a beryllium ball, measuring my means of a graphite ball, and measuring of the background by means of cadmium with the bundle of the thermal neutrons being covered. In a similar way experiments were carried out with Po-c.-B- and Po-c.-Be-neutron sources.

Measuring results: The increase of neutrons in the beryllium balls was computed from the cross sections of the reactions (n,2n), (n,n), and  $(n,\alpha)$ . The influence of the reaction (n,n) may be neglected. The counting intensities of the neutrons are in con-

Card 1/3

PA - 2313

On the Measuring of the Cross Section of the Reaction Be (n. 2n) Be for Fission Neutrons.

nection with the cross sections of the reactions (n,2n) by the

 $Ml(\sigma_{n,2n} - \sigma_{n,\alpha})$ . In this connection n and n relation n = n.e denote the counting intensities with a beryllium ball and a graphite ball respectively; H denotes the number of the beryllium nuclei per cm, 1 - denotes the average length of path in the spherical beryllium layer. I is considerably greater than the thickness of the beryllium layer d = R - r. The transport length  $(\lambda = 7,3$  cm) was determined from the average scattering cross section for beryllium for neutrons with energies of 2 to 8 MeV in consideration of the anisotropy of the scattering ( $\sim$  1,5 ± 0,3 barn). Experimental conditions , the average values of the quantity  $\epsilon$  =  $(n - n_0)/n_0$  and the difference of the cross sections  $\sigma_{n,2n} - \sigma_{n,\alpha}$  computed are shown in a table.

It is found here that  $\sigma_{n,2n} = (73 \pm 20) \cdot 10^{-27} \text{ cm}^2$ .

The comparison of the cross sections obtained with the shape of the spectrum of the sources indicates that the fission neutrons with more than 4 MeV contribute the main part to the

Card 2/3

PA - 2313

On the Measuring of the Cross-Section of the Reaction Be (n,2n), Be for fission Meutrons.

increase. Qualitatively this indicates a papid increase of the difference of the cross sections of the reactions (n,2n) and (n, ot) at an increasing energy of the neutrons. (3 illustrations and 1 table).

ASSOCIATION: Not given.

PRESENTED BY:

SUBMITTED: 19.9.1956.

AVAILABLE: Library of Congress.

Card 3/3

DUBOVSMIY, B. B.

AUTHOR: TITLE

CROMOVA.Z.I., DIBOVSKIT.B.G., KAMATEV.A.V., ORLOV.V.V. 84-5-1/22 Measurements of Neutron Resonance Absorption in the Reactor of the Atomic Power Plant. (Issereniye resonananogo pogloshoneniya neytronov v reaktore atomoy elktrostantsii, Russian) Atomaia Energiia, 1957, Vol 2, Nr 5, pp 411-415 (U.S.S.R.)

PERIODICAL

ABSTRACT:

According to three different formulae, which, besides the known or estimated characteristic number, contain the ratio

between the number of resonance-captured neutrons in a fuel element in 238-U and the number of captured thermal neutrons, as well as by measuring this ratio the probability 1 - Y of resonance capture on the occasion of the moderation of a fast neutron was somputod.

The ratio of the uranium-graphite lattice was carefully mainteined in an experimental channel while measuring was carried out by comparing the activation of an uranium sample enclosed in a cadmium shell and of an open one, as well as by comparing

of uranium and a resonance indicator with known thermal capture oross section and resonance integral.

Card 1/2

84-5-1/22

Measurements of Neutron Resonance Absorption in the Reactor of the Atomio Power Plant.

Results, which amount to an average of  $\psi$  = 0,900 ± 0,015 for the reactor of the Soviet Nuclear Power Plant, agree well with one another as well as with theoretically computed results. (2 Illustrations, 3 References).

ASSOCIATION:

Not given

PRESENTED BY:

SUBMITTED:

2.11.1957

AVAILABLE:

Library of Congress

Card 2/2

KRASIN, A.K.; DUBOVSKIY, B.G.; DOILHICYM, B.Ja.; MATALIN, L.A.; KAMAJEV, A.V.; LANGOV, M.N.; KRATOCHVIL, G., inc. [translator]

Examination of physical properties of a nuclear reactor of an electric power plant. Jaderna energie 3 no.2:33-38 F 157.

KRASIN, A.K.; DUBOYSKIY, B.G.; BOHAL, L., ins. [translator]

Physical beryllium reactor. Jaderna energie 3 no.2:62-63 F 57.

DUBOVSKIY, B.G.

AUTHORS:

Dubovskiy, B.G., Kitayev, V.Ya.

89 -1-11/18

TITLE:

Use of Inertia-Free Thermo-Batteries for the Measurement of Large Neutron Currents in Muclean Reactors (O primenenti malcinertsionnoy termobatarei dlya izmereniya bol'shikh neytronnykh potokov v yadernykh reaktorakh)

Physics and Thermotechniques of Reactors (Zizika i teplotekhnika reaktorov), Supplement Nr 1 to Atomnaya energiya, 1958 USSR)

ABSTRACT:

PERIODICAL:

For the production of the thermopile Chromel-Kopel thermocouples were used. From these materials thin foils (d = 0.05 mm, width = 3 mm) were rolled out and welded together by the contact welding method, the welded surface amounting to  $\sim 2$  mm<sup>2</sup>. Small china tubes (d<sub>1</sub> = 4 mm, 1 = 80 mm) were used as insulators, into which 14 thermocouples were fitted. Such a tube is a section of the thermopile, which consists of a total of 6 sections. (d = 40 mm, 1 = 110 mm). Each point of contact is covered with  $U_3O_8$ , viz. with 1.8 mg  $U_3O_8$  each. The linearity of the device was measured with satisfactory result within the range of from  $10^{10}$  to  $10^{14}$  n/cm<sup>2</sup>.sec. By an increase of the U-235 content and the number of thermocouples the lowest measuring limit may be reduced to  $10^9$  n/cm<sup>2</sup>.sec. The

Card 1/2

Use of Inertia-Free Thermo-Batteries for the Measurement of Large Neutron Currents in Muclear Reactors

89 -1-11/18

time constant  $\mathcal{P}_{1/2}$  of the thermopile is about 2 s in the case of neutron fluxes of  $10^{12}$  n/cm<sup>2</sup>.sec. Such piles may be expected to be of particular efficacy in reactors cooled by liquids (viz. with high specific power). A pile consisting of 144 elements yielded an electromotive force of ~ 3 V. The power developed by such a pile amounts to about 0.2 W. The degree of efficiency, however, is very low, i.e. less than 0.1%. There are 5 figures and 3 non-Slavic references.

AVAILABLE:

Library of Congress

Card 2/2

1. Thermopiles-Applications 2. Neutron currents-Measurement

AUTHOR:

Dubovskiy, B.C.

89-11-4-6/28

TITLE:

The Sare Starting of a Reactor With Zero Energy (Bezopasnyy punk

reaktorov s nulevogo urovnya moshchnosti)

PERIODICAL:

Atomnaya Energiya, 1958, Vol. 4, Nr 4, pp. 365-366 (USSR)

ABSTRACT:

Zero energy of a reactor is the power developed by the reactor while it is in the subcritical state. In this case reactor power is determined by the fissions caused by prompt neutrons or by neutrons originating from a neutron source in the reactor. In the Russian Atomic Electric Power Station the power is about 10-7 W after all safety rods have been conveyed in. This power is due to prompt uranium fission. It is not possible to record so low a power. The lowest measurable power is 200 W. Thus, a range of  $\sim 5.10^9$  remains beyond control. The uncontrollable increase of power within the range of from 10-7 to 200 W is, however, very dangerous, as a supercritical state of  $\triangle$  k  $\approx$  0.7%

already leads to a blowing-up of the reactor.

In order to simplify starting an inactive Sb + Be-source was

introduced into the reactor. As a consequence of the reactivation

Card 1/2

The Safe Starting of a Reactor With Zero Energy

89-4-4-6/28

of Sb, a photoneutron source with about  $\sim 4.10^7$  m/s forms. In this way the uncontrollable range is reduced by the factor  $\sim 5.10^5$ .

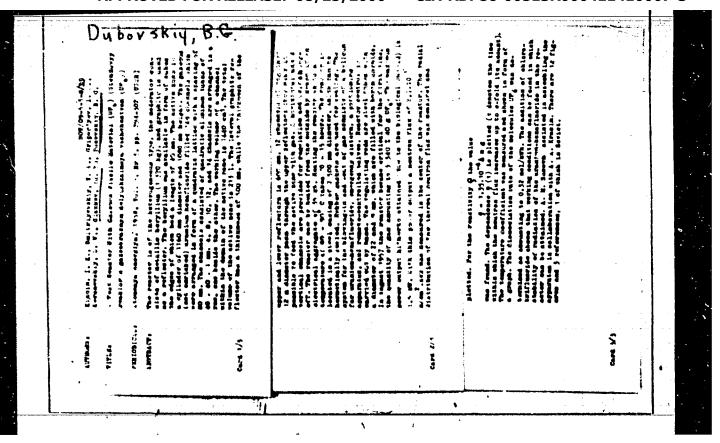
The basic idea underlying this method which warrants an increase of power without danger for the power level adjusted, consists in the fact that those parts of the boron rods which are equivalent with respect to effectivity are put into action in stages or uniformly. There are 1 table, and 2 Soviet references.

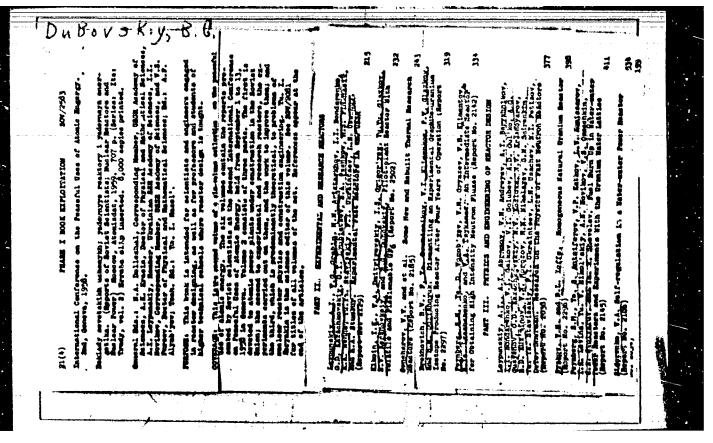
SUBMITTED:

October 29, 1957

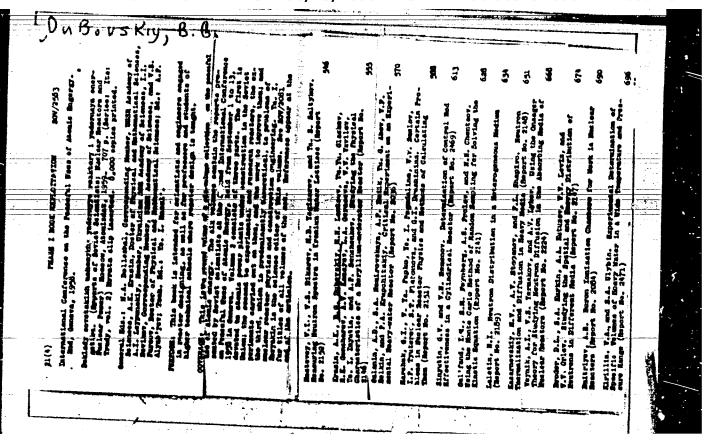
- 1. Reactors--Power 2. Reactors--Hazards 3. Reactors--Performance
- 4. Reactors--Control systems

Card 2/2





"APPROVED FOR RELEASE: 08/25/2000 CIA-RDP86-00513R000411410007-3



SOV/89-6-5-9/33

21(9), 5(3)

Lantsov, E. N. Dubovskiy, B. G.,

TITLE:

AUTHORS:

On the Problem of the Use of Organic Compounds as Moderators in Huclear Reactors (K voprosu o primenenii organicheskikh soyedineniy v kachestve zamedliteley v yadernykh reaktorakh)

PERIODICAL: Atomnaya energiya, 1959, Vol 6, Nr 5, pp 563-564 (USSR)

ABSTRACT:

In a small water-moderated and water-cooled reactor various organic substances are investigated for the purpose of determining their properties when used as moderator instead of water. The fuel elements (highly enriched uranium) were placed in a triangular lattice the parameters of which are tabulated. The critical state is attained by raising the moderator level in the reactor tank. The radius of the active zone remained the same in all experiments. At the sides and at the bottom the active none was surrounded by a reflector made from iron and from a mixture of iron+mcderator. As upper reflector the ends of the fuel elements were used, which exceeded the height of the active sone in the critical arrangement by about the double. The oritical mass, the rate of reactivity increase in the case of an increasing moderator level, and the Laplacian distribution x2 of the thermal

Card 1/3

SOV/89-6-5-9/33 On the Problem of the Use of Organic Compounds as Moderators in Nuclear Reactors

> neutron were experimentally determined. The known methods were employed for the purpose of measuring the quantities mentioned. For the following moderators measuring results are tabulated: Water, (CH3)2CHCH2CH2OH, CH2(CH2)4CO. C6H5CH2OH, CH3C6H5, 87% HCOOH, mixture of various organic compounds. The following data are given: 1) Ratio between hydrogen and U235-concentration. 2) Critical name. 3) Ratio of the critical volume of the active zone, referred to normal water. 4) Km. 5) t. 6) Number of hydrogen mucles do 1 cm3. 7) Number of moderator nuclei in 1 cm2. 2) Density and boiling point. The following conclusions may be drawn from measuring results: 1) If, in a water-cooled and water-moderated reactor, organic liquids are substituted for water (as moderators), this entails no essential increase of the critical volume of the reactor. The slight increase of the volume of the active zone is due only to greater neutron leakage. 2) The increase of neutron age in organic liquids develops more slowly than the decrease of hydrogen concentration in these liquids.

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507/89-6-5-9/33

On the Problem of the Use of Organic Compounds as Moderators in Ruclear

Reactors

3) As organic liquids contain carbon, their neutron age is considerably less than the neutron age of water (in the case of one and the same hydrogen concentration). This property of organic liquids (especially (CH<sub>3</sub>)<sub>2</sub> CHCH<sub>2</sub>CH<sub>2</sub>OH) will probably

play a more important part in future, if these liquids are intended to be used as a protective biological shield for reactors of small dimensions. 4) In order to obtain more accurate results, which are necessary for comparison, it is advisable to use fuel elements with lower uranium enrichment in reactors with organic moderators. The following persons assisted in the experimental part of this investigation:
Ye. A. Plaksin, V. M. Fedorov, L. A. Geraseva and V. V. Vavilov. Professor A. K. Krasin suggested that this investigation be carried out, and he also discussed the results obtained.
Ye. I. Inyutin, P. A. Palibin and V. P. Shelud'ko assisted in preparing the work of measurement. There is 1 table.

SUBMITTED:

January 6, 1959

Card 3/3

KAMAYEV, A.V.; DUBOVSKIY, B.Q.; VAVILOV, V.V.; POPOV, G.A.; PALAMARCHUK, Yu.D.; IVANOV, S.P.

[Experimental study of the effects of interaction of two subcritical reactors] Eksperimental noe izuchenie effektov vzaimodeistviia dvukh podkriticheskikh reaktorov. Moskva, Glav. upr. po ispol zovaniiu atomnoi energii, 1960. 10 p. (MIRA 17:1)

PRASE I NOX EXPLOIMATION SOT/3351  PRASE IN NOX EXPLOIMATION SOT/3351  Anasomatora, Ye, I., e4.  Landdowning, Willishealth parametror mentionity aftering absural statoy (Soudy of Critical Parameters of Bearing Systems; Collection of Articles) Research.	· · · · · · · · · · · · · · · · · · ·	Lichton Line Grant Control Con	Number, In. 4. Least Solutions of the Single-Volumity Election Spoiling and Their too is Sabring Diffusion Problems (the Performed Electronics Entract)  Recorded, 6.1., and V.S. Enthewise. The Approximation belond of chamisting the Critical Miles To Posetors With an Inflated Enforcer Empoutery, 6.7s. The Use of Pers Approximations is the Netherloof Sporgarity Milesials.	,	Emerger, A. 1. 10 Ministrikly VV. Verilor, O.A. Prpre, Tt.B. [Limenter, A. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	(2)
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AUTHORS: G1

Glazkov, Yu. Yu., Dubovskiy, B. G., Kuznetsov, F. M.,

Semenov, V. A., Pen Fan

TITLE:

Study of thermal-neutron spectra in physical reactors by

means of monochromators

PERIODICAL: Atomnaya energiya, v. 10, no. 4, 1961, 381-383

TEXT: The experiments described in this "Letter to the Editor" were carried out in a uranium-graphite reactor, in the center of which a sub-critical assembly was installed. In order to determine the optimum diameter of the sub-critical assembly, the experiments were made at different diameters of the assembly. The monochromators used for the purpose were designed for measuring thermal-neutron spectra in physical low-power reactors (cf. A. P. Senchenkov, F. M. Kuznetsov, Atomnaya energiya, 5, vyp. 2, 124 (1958)). The number of neutrons recorded by the detector per second was calculated from the relation

 $N = \frac{n(v_0)v_0}{4} \frac{1}{2\pi} Sdh \frac{d}{H} \frac{S}{L} \frac{h}{L} \frac{v_0^2 \eta \delta}{(s_0 r_{op})^2} y \frac{n}{60} ,$ 

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Study of ...

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where N is the number of counts of the detector per second,  $n(v_0)v_0$  the neutron flux in the center of the reactor per unit interval of velocity, n the speed of the rotor per minute; S. L. and h are the width, length, and height of the collimator; d is the width of the rotor gap. H the length of the rotor,  $r_{\rm up}$  the distance between the axis and the center of the rotor gap, V the number of rotor gaps,  $v_0 = \mu r_{\rm up}/\alpha_0$  the velocity of fission neutrons for a given angle of rotation  $a_0$  and a given angular velocity  $\omega$  of the rotor,  $\eta$  the efficiency of the detector for neutrons of velocity  $v_0$ , and  $\delta$  a coefficient accounting for the absorption of neutrons of velocity  $v_0$  in air. The resolution of the monochromator is given by

$$\frac{\Delta \mathbf{v}}{\mathbf{v}_o} = \frac{\mathbf{v}_o}{\omega \mathbf{r}_{op}} \left[ \frac{\mathbf{S}}{\mathbf{L}} + \frac{1}{3} \frac{\mathbf{d}}{\mathbf{H}} + \frac{1}{4} \frac{\mathbf{h}}{\mathbf{r}_{op}} \left( 1 + \frac{\mathbf{H}}{\mathbf{L}} \right) \frac{\omega \mathbf{r}_{op}}{\mathbf{v}_o} \right],$$

where  $\Delta v$  is the half-width of the resolution curve and S/L+d/3H the half-width of the statistical transmission curve. The resolutions of the

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#### "APPROVED FOR RELEASE: 08/25/2000

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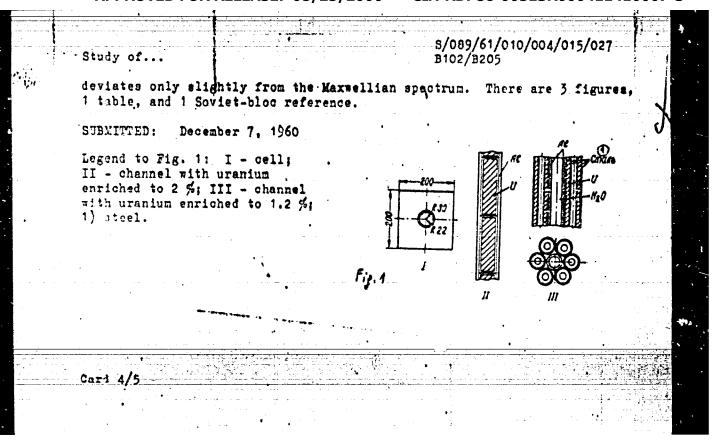
Study of ...

monochromator for  $\omega=5000$  rpm are compiled in a table. The medium column gives the neutron energy. Uranium enriched to 1.2% was used in the subcritical assembly, whereas the uranium used in the outer zones of the reactor was enriched to 2% (see Fig. 1). The neutron spectrum was taken for three different sizes of the central sub-critical assembly. These spectra, as well as the neutron distribution in a lattice consisting entirely of working channels with uranium enriched to 2%, vary only slightly. All of them attain a maximum at  $v_0=5$  km/sec and drop to zero

at 7-8 km/sec. Fig. 3 shows the temperature of the neutron gas versus the number of working channels with uranium enriched to 1.2 % in the sub-critical assembly. It is seen that the spectrum of the assembly having 37 cells is equal to that of a critical assembly consisting of morking channels only. The authors tested assemblies with 13, 25, and 37 cells. The assembly having 37 cells had an equivalent radius of 68 cm, the moderation length was 17 cm, and the diffusion length was 14 cm. Such a monochromator can therefore be used to determine thermal—neutron spectra in low-power reactors. The effective temperature of the neutron gas can be calculated with an error of 14%, provided the spectrum

Card 3/5

22612



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**8**/089/61/011/001/001/010 B102/B214

21,1000

AUTHORS:

Glazkov, Yu. Yu., Geraseva, L. A., Dubovskiy, B. G.,

Krasin, A. K., Kisil', I. M., Kuznetsov, F. M., Serebrennikov,

Yu. M., Shelud'ko, V. P., Sharapov, V. N., Pen Fan

TITLE:

Investigation of the physical characteristics of the lattice of a uranium - graphite reactor by means of a subcritical

insert

PERIODICAL:

Atomnaya energiya, v. 11, no. 1, 1961, 5-11

TEXT: This paper gives a description of the experiments carried out since the beginning of 1958 to investigate the physical characteristics of the lattice of a uranium-graphite reactor by means of a substitical insert. A quadratic lattice (period 200 mm) was studied; the graphite block was 2.2m high and had a diameter of 4 m; its holes had diameters of 44 or 75 mm depending on the uranium rods used. Above and below were reflectors, 60 cm thick; the dimensions of the side-reflector could be varied according to the composition of the core. The inner and the outer parts of the core

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8/089/61/011/001/001/010 B102/B214

Investigation of the ...

were different: The inner part had always rods of %-enriched urantum, and the outer one the subcritical insert as a part of the lattice of the reactor studied. The rods of the natural as well as the %-enriched uranium were to long. To measure the lattice parameters of a reactor of the type Beloyarskaya GRES (Beloyarsk State Regional Electric Fower Plant) ring-shaped sections (1 m long) of the fuel element (up to 1.2 % enriched uranium) simulating the real elements were tuilt in the subcritical insert. Each fuel element channel contained six such elements arranged round a central tube. The reactor of the GRES also had vaporization and steam-superheating channels; these were simulated by having the central tube filled with water for the former, and having it without water for the latter. The characteristics of the systems studied were as follows:

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Number of E.S. of B. Equivalent Number of the Equivalent read residue of with 2; the whole errichment tore, the er	Investigation Invertise of	the sare (suborities		25372 \$/089/61/011/0 B102/B214 Outer_part of the	ఖ భరాఖాణ	
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Investigation of the ...

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In order to he able to nearize the little characteristics with the substituted insert the rector approximation the reason. This is another dead by a settable choice of the immensions of the reason, the is a noneposited by a settable choice of the immensions of the reservable the dark whether the immensions of the reservable the dark whether the reservable the cadron case or the relative levely of the thermal historia; it is review of the insert neutrons. The operations of the thermal heathers in the restrict it is an arrange the neutron temperature according to one of the illuming methods depending the neutron temperature according to one of the illuming methods depending to one illumination. The restrict temperatures for the ansert of 13 and 25 rods were found to be 3702150K (first method), and 3460K and 3580K (third method). Also, the resonance escape probability in  $V^{239}$  ( $\psi$ ), the fast fission factor ( $\omega$ ), and the thermal utilization ractor ( $\theta$ ) as well as the ladmium ratio  $R^{1}_{C1}$ , for  $V^{239}(R^{5}_{C1})$  for copper ( $R^{Cu}_{C1}$ ) and for goli( $R^{Au}_{C1}$ ) were determined. The results are given in Table 3. The results of the experimental and theoretical determinations of M are the following:

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# Investigation of the ...

#### Value of m Position of the channel experimental theoretical 1.040±0.006 1.033 Central channel of an insert of 21 channels with water 1.030 One channel with water in the 1.036±0.005 center of a thermal graphite column of 70 cm diameter 1.042±0.006 1.035 Central channel of an insert of 21 channels without water

O for the GRES type reactor was found to be 0.64 (for channel with water) and 0.65 (without water). It was found that, in order to adjust the neutron spectrum in the center of the subcritical insert so that it is characteristic of the given uranium - graphite lattice, it is necessary so to choose the dimensions of the insert so that its equivalent radius is

 $\sim 3(\sqrt{1+L^2})$  cm ( $\sqrt{L}$  is the slowing down length in the moderator and L the diffusion length). To measure  $\mu$  it is sufficient to arrange one cell of the lattice under study in the center of the reactor with 2% enriched uranium. The authors thank Ye. F. Makarov, G. M. Vladykov, G. I. Sidorov, Card 5/8

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Investigation of the ...

V. N. Fofanov, V. V. Vavilov, V. A. Semenov, A. N. Galanin, M. V. Bakhtina, M. K. Timonina, A. T. Anfilatov, Yu. S. Ziryukin, Yu. I. Starykh and A. P. Dolgolenko for collaboration; and A. V. Kamayev, M. Ye. Minashin, G. Ya. Rumyantsev and I. G. Morozov for their interest and discussions. There are 3 figures, 4 tables, and 12 references: 8 Soviet-bloc and 4 non-Soviet-bloc. The three references to English-language publications read as follows: M. Küche. Nucl. Sci. Engng. 2, No. 1, 96 (1957); D. Klein et al. Nucl. Sci. Engng. 3, No. 4, 403 (1958); J. Volpe et al. Nucl. Sci. Engng. 5, No. 6, 360 (1959).

SUBMITTED: December 12, 1960

Card 6/8

Legend to Table 3: 1) number of the cells in the insert, 2) homogeneous lattice, 3) construction of the elements and enrichment of the uranium, 4) ring-shaped elements with water, 1.2%, 5) idem, 6) the same without water, 7) 35 cm thick rods of natural uranium, 8) 35 mm thick rods of 2% enriched uranium, 9) experimental, 10) calculated, 11) in the fuel element (according to fragment accumulation), 12) in the graphite of the central cell, 13) in the fuel element. "calculated according to V.V. Orlov; ""in agreement with the measurements of M.B. Iegiasarov.

KISIL, I. M.; DUBOVSKIY, B. G.; KAMAYEY, A. F.; GEFASEVA, L. A.; GIAZKOV, Yu. Yu.

\*The Role of Critical Experiments in Designing the First Atomic Power Station and the Reloyarsk Atomic Power Station.\*

Report presented at the IAEA Symposium on Exponential and Critical Experiments, Amsterdam, Netherlands, 2-6 Sep 63.

ACCESSION NR: AP4006629 S/0089/63/015/006/0481/0485

AUTHORS: Glaskov, Yu. Yu.; Dubovskiy, B. G.; Ilyasova, G. A.; Kozlov, V. I.; Smelov, V. V.; Sharapov, V. N.

TITLE: Measuring slow-neutron spectra on a physical stand of the

reactor at the Beloyarsk State Regional Power Plant imeni

I. V. Kurchstov

SOURCE: Atomnaya energiya, v. 15, no. 0, 1963, 481-485

TOPIC TAGS: slow neutron, slow neutron spectrum, neutron flux distribution, neutron spectrum, neutron flux, energy spectrum, time of flight method

ABSTRACT: The flight time method has been used to measure the energy spectra of slow neutrons on the boundary between cells and on a hot channel surface. The lattice of the subcritical flacility in which the measurements have been made is similar to the reactor lattice of the Beloyarsk atomic power plant. The facility under study, measuring 100 x 100 x 100 cm, was placed in the center of the stand-type uranium graphite reactor core. Channels containing 2%-

Card 1/\$3

ACCESSION NR: AP4006629

enriched uranium were placed along the core perimeter, and the facility was filled with channels containing 1.2%-enriched uranium. The measurements were made for two different facilities, with and without water, in the central tubes and heat-releasing elements of the hot channels, and the spectra were measured by a mechanical selector. The time separation of the impulses took place in 128channel analyzer, with each channel measuring 32 microseconus in width. A chamber made of stainless steel 1X18H9T and filled with He3 to a pressure of 18 Atms was used as a neutron detector. The energy distribution of the neutron flux found by processing the experimental data are shown in the enclosure, Fig. 3. The experimental spectra were compared with the rated spectra on the outer boundary of the cell and the spectra on the boundary between the graphite and uranium zones. The rated values were "cross linked" with the experimental ones in the moderation region on the boundary between the cells. The comparison thus included both the energy and spatial distribution, and the results appear to agree with the experimental data.

Cord 2/12

APPROVED FOR RELEASE: 08/25/2000 CIA-RDP86-00513R000411410007-3"

ACCESSION NR: AP4006629

"The authors express their gratitude to L. A. Matalin for the development and construction of the time analyzer, to P. S. Klemashev for designing the mechanical interrupter, and to V. V. Orlov and A. G. Novikov for their useful comments."

Orig. art. has: 3 Figures and 3 Formulas

SUBMITTED: 27Apr63

DATE ACQ: 07Jan64

ENCL: 02

SUB CODE: NS

NR REF SOV: 005

OTHER: 002

ASSOCIATION: none

Card 3/5-3

DUBOVSKIY, B. G.; KAMAYEV, A. V.; VLADYKOV, G. M.

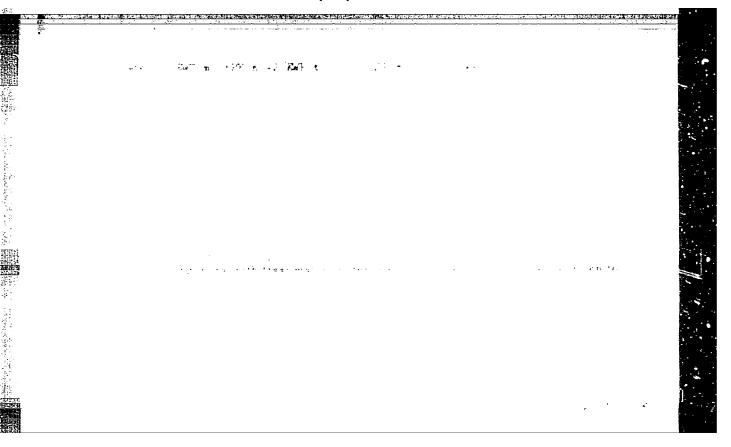
"Critical parameters of uranium salt aqueous solutions and nuclear safety."

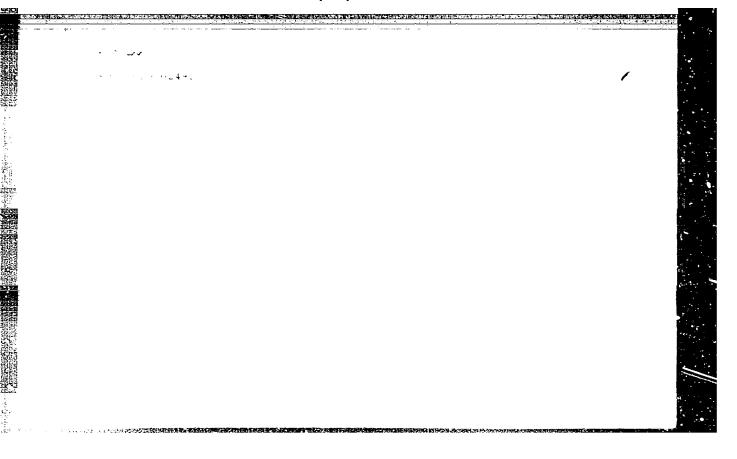
report submitted for 3rd Intl Conf, Peaceful Uses of Atomic Energy, Geneva, 31 Aug-9 Sep 64.

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- 474012261 tender. This method gives results with a second of 10% for a steel bottom of the parallelepiped on the public as height of the The presence of a water-reflector was studied by the properties as 3: the steel between the core and water reflector from 3 to 47 mm. It is pointed ation, that the results of the critical each and the second of each to the second of each of the second of each of the second of each of the second of the s trotangular parallelepipeds containing as some as an excitores of has minimum critical parameters of the agreeous musicions of the est critical volume, 8.4 liters; critical volume in the infinite cylinder, 16.7 ca, thickness of the critical volume, 6.4 - . has b figures, 5 formulas, 1 table. инте ENCL: 00 OTHER: OOI 8. 6.





VLADYKOV, G.M.; DUBOVSKIY, B.G.; KAMAYEV, A.V.; SVIRIDENKO, V.Ya.; KUZNETSOV, F.M.; POPOV, G.A.; PALAMARCHUK, Yu.D.

Efficiency of heterogeneous absorbers in homogeneous uranium-water reactors. Atom. energ. 19 no.1:14-19 Jl 165.

(MIRA 18:7)

DUBOVSKIY, G. K., Cand Biol Soi -- (diss) "Poculiarities of the Biology of Principal Insects Damaging Alfalfa under Conditions of Samarkandskaya Oblast and Measures for Their Control." Samarkand, 1957. 14 pp (Min of Higher Education USSR, Usbek State Univ im Alisher Navoi), 100 copies (KL, 49-57, 112)

- 21 -

USSR / General and Special Zoology. Insects. Haraful Insects and .. rachnids. Posts of Forage Cultures.

Abs Jour: Ref Zhur-Biol., No 14, 1958, 64056.

Author : Duboyskiv G K.
Inst : Fot given. Coloophora cartilaginolla

Andrews ...

: The Poa Aphid and the Title

on Alfalfa Orig Pub: Zashchita rast. ot wrodit. i bolozney, 1957,

No 4, 37-38.

Abstract: Acyrthosiphon onobrychis hibernates in the egg phase (females, and in warm winters the larvae too) in Samarkandskaya oblast'. Thoro are many aphids in the spring, but their numbers decrease sharply in summor because of the effect of high tomporaturos, prodators and parasitos. The Coloophora cartilaginolla caterpillars mino loavos,

Card 1/2

USSR / General and Special Zoology. Insocts. Harmful Insects and Arachnids. Pests of Forago Cultures.

Abs Jour: Ref Zhur-Biol., No 14, 1958, 64066.

Abstract: Divo in jackots, pupate on stems and develop in two generations. Dusting with DDT and BHC is not effective against moths. It is necessary to altornate the economic utilization of the lucorne for hay and for seeds. -- A. P. Adrianov.

The second of th

Card 2/2

USSR / General and Special Zoology. Insects. Haraful Insects and Arachnids. Posts of Forage Cultures.

Abs Jour: Rof Zhur-Biol., No 14, 1958, 64065.

Author : Dubovskiy, G. K.
Inst : Uzbook University.

Title : The Biology of Aphids Causing Damage to Alfalfa

in Samarkandskaya Oblast'.

Orig Pub: Tr. Uzb. un-t, 1957, vyp. 57, 113-121.

Abstract: The nutrition, development cycle and capacity to hibernate in the adult phase of three aphid species, constantly causing damage to alfalfa in Samarkandskaya oblest' of the Uz35%: the pea Acyrthosiphon enobrychis, the alfalfa or acacia Aphis medicaginis and the warty aphis Theriomaphis enonidus. Predators and parasites of these species are indicated. Bibliography of 19 titles.

Card 1/1

USOR / General and Special Zoology. Insects. Harmful P Insects and Arachnids. Pests of Forage Cultures.

Abs Jour: Ref Zhur Biol., No 14, 1958, 64071.

Author : Dubovskiy, G. A.
Inst : Uzbeck University.

Title : The Alfalfa Chalcid Masp and Measures for its

Control.

Crig Pub: Tr. Uzb. un-ta, 1957, vyp. 67, 135-128.

Abstract: Damage to the chalcid wasp in Scharkandskay oblast! to alfalfa seeds from the first crop was 12.3-33.4%, from the second crop - 25.9-49.7%. Then the protective measures are not fulfilled, the seed crop decreases to 12-30 kg/ha. Srucho-phagus roddi develops in four and, possibly, five generations. The mass flight of the first ceneration in 1955 took place in 12-16 June. The

Card 1/3

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USSR / General and Special Zoology. Insects. Harmful Insects and Arachnids. Pests of Forage Cultures.

Abs Jour: Ref Zhur-Bidli, No 14, 1958, 64071.

Abstract: females deposited their e gs in the green pods of the first alfalfa crop and the early-maturing females deposited their eggs in the pods of the second crop of the overripe forage and wild alfalfa. The alfalfa pods of the first crop are damaged by two chalcid wasp generations. The mass flight of the second generation takes place on 5-10 July and of the third generation, the most numerous infesters of the alfalfa pods of the second crop on 3-10 August. The percentage of the diapausing larvae of the first generation was about 1; of the second 2-5; of the third 4.8-10.6, and at the end of August the middle of September, more than 50. Accord-

Card 2/3

USCR / General and Special Zoology. Insects. Harmful P Insects and Arachnids. Pests of Forage ultures.

Abs Jour: Ref Zhur-Biol., No 14, 1958, 64071.

Abstract: ing to experimental data for 1955-1956, dusting of seed alfalfa in the bud phase with 12% BHC (20 kg/ha) diminished by 5-7 times the damage caused to the seeds. -- A. 2. Adrianov.

Card 3/3

54

# Tychius ticks, the pests of seeded alfalfa and means of control in Samarkand. Dokl. AN Us. SSR no.2:59-62 '58. (MIRA 11:5) 1.Institut soologii i parasitologii AN USSR. Fredstavleno chlenos-korr. AN USSR V.V. Yakhontovys. (Samarkand—Ticks) (Alfalfa—Diseases and pests)

# DUBOVSKIY, G.K.

Analysis of the efficacy of some measures in the control of alfalfa pests in Samarkand Province. Trudy UsGU no. 87:245-266 159.

(MIRA 14:5)

(Samarkand Province—Alfalfa—Diseases and pests)

# DUBOVSKIY, G.K.

Cicadas injuring corn in eastern Fergana. Zool. shur. 41 no.6: 870-874 Je '62. (MIRA 15:7)

1. Department of Zoology, State Pedagogical Institute of Andijan.
(Fergana—Cicada)
(Fergana—Corn (Maise)—Diseases and pests)

# DUBOVSKIY. G.K.

Carrot-injuring cicedes. Nauch, dokl. vys. shkoly; biol. nauki no.3:21-22 '63. (MIRA 16:9)

l. Rekomendovana kafedroy zoologii Andizhanskogo pedagogicheskogo instituta.

(Usbekistan—Cicada) (Usbekistan—Carrots—Diseases and pests)

# DUBOVSKIY O.K.

Gloads occurring in alfalfa fields of eastern Fergana, Zool. shur. 42 no.6:835-840 163. (MIRA 16:7)

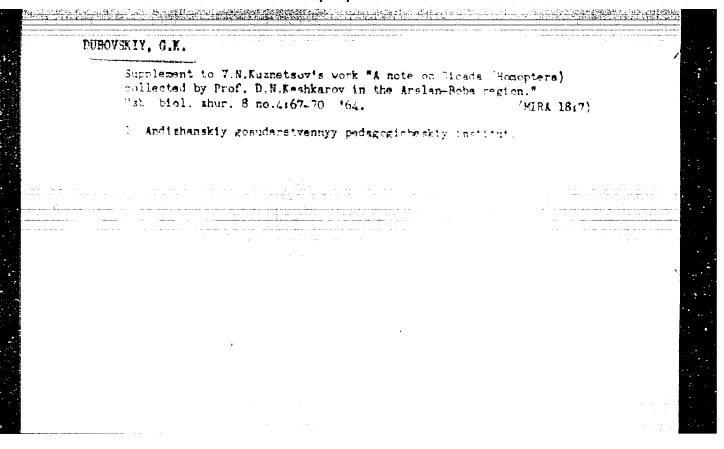
1. Department of Zoology, State Pedagogical Institute of Andishan.

(Forgana-Alfalfa-Diseases and posts)
(Forgana-Cicada)

DUBOVSKIY, G.K.

Leafhoppers injurious to cotton. Uzb. biol. zhur. 8 no.2: 38-41 64. (MIRA 13 (MIRA 17:9)

1. Andishanskiy pedagogicheskiy institut.



# DUBOVSKIY, G.K.

Cicadas injuring cereals and forage grasses in eastern Fergana. Zool. shur. 43 no.10:1560-1563 '64. (MIRA 17:12)

1. Chair of Zoclogy, Pedagogical College of Andishan.

UBOVS	KIY, G.K.	
	Two new species of Derbidae (Homoptera) from the Pergana Valley. Zool, zhur. 44 no.5:773-774 65. (MIRA 18:6)	
	1. Kafedra zoologii Andizhanskogo gosudarstvennogo pedagogiche-	
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AUTHOR:

Dubovskiy, I. Rh., Candidate of Technical Sciences (Central Boiler and Turbine Institute). **638** - -

TITLE:

Results of investigations of the operation of the heating surfaces of a boiler type TD-240-1. (Resultaty issledovaniya raboty poverkhnostey negreva kotla M-240-1)

PERIODICAL: "Teploene retika" (Thermal Power), 1957, Vol. 4, No. 6, pp. 7 - 11 (U.S.S.R.)

ABSTRACT:

Boiler set type Tf-240-1 of the 'Krasnyy Kotel'shchik' Works is designed for a pressure in the drum of 185 atm. a superheated steam temperature of 555 °C, and an output of 240 tons/h with a feed water temperature of 228 °C. After passing through the high pressure cylinder of the turbine the steam at a pressure of 34 atm. and a temperature of 550 °C is returned to the boiler for reheat to a temperature of 525 °C. The design of the boiler is described in some detail with next with next to a temperature. the boiler is described in some detail with particular reference to the different brands of steel used for different parts.

The primary superheater consists of three sections, radiation, screen and convection connected in series. The tubes of the radiation superheater are made of steel 15XM.. The external loops of the screen part of the superheater are made of steel 3V-257 and the remainder of steel 15XM. The convection part is made of austenitic steel 311-257. Superheated steam is withdrawn from the collector by two steam pipes

Card 1/6

Results of investigation of the operation of the heating surfaces of a boiler type TN-240-1. (Cont.)

of steel 9K-257. On the lines after the superheater there are two injection type steam coolers in which steel 3M-257 was not used because it is sensitive to water. The tubes of the reheater are made of 15×M steel.

Because of the high steam conditions and the use of radiation and intermediate superheaters and the special requirements in respect of cooling and heating of steam pipes made of austenitic steel 3M-257 special conditions are laid down for heating up the boiler. It was intended to use a pump taking water from the front drum and forcing it to the outlet collector of the convection section of the primary superheater during lighting up. This proved too complicated and condensate was too long in contact with pipes of austenitic steel 3M-257. On lighting up for the first time it was found that the primary and reheat superheaters could be reliably cooled by the steam from the boiler. After passing through the primary superheater the steam is used to heat up the steam piping and the reduction and cooling installation. After passing through this, steam at a pressure of 7 atm. is used to cool the reheater and to heat up its steam pipes.

to cool the reheater and to heat up its steam pipes.

An important question of lighting up conditions is the behaviour of the high pressure steam pipes to avoid a considerable temperature difference between the inside and outside surfaces. The rate of heating of steam pipe is limited to 1 a minute. Large steam valves are drained during heating

Results of investigation of the operation of the heating surfaces of a boiler type TN-240-1. (Cont.)

to avoid accumulation of condensate.

The temperature conditions in the tubes of the convective part of the primary superheater during lighting up of the

boiler are represented graphically.

The temperature conditions in the superheaters are then considered, and the specific heat absorption of the elements of the superheater are plotted as functions of the the smal load on the boiler. With boiler loads of 190 to 240 tons/h changes in the conventional superheated steam temperature (that is the temperature that would exist if the steam coolers were disconnected) are relatively small because of the presence in the superheater of radiation and screen sections. Variations in the conventional superheat temperature with constant load on the boiler are que to variations in furnace conditions and variations in the amount of saturated steam removed from the boiler drum. Temperature variations of the steam in the first stage of the reheater and a sharp rise in the second stage in the middle of the flue gas pass are to be noticed. The maximum temperatures in the coils of the second stage exceed the temperatures in the extreme coils by 60 to 70 °C, and the temperature drop in the middle coil of the first stage is 15 to 25°C. The cause of the very non-uniform temperature in the second stage is the high temperature of the steam before it (400°C).

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Results of investigation of the operation of the heating surfaces of a boiler type TN-240-1. (Cont.)

Because of the construction of the reheater it is not possible to inject feed water between the two stages. The injection takes place beyond the reheater, which leads to additional temperature increases in the superheater tube. Therefore, the maximum temperature of the outside surface of the tube may reach 580°C, which is high for chromium-molybdenum steel tubes. Variations in the reheat with constant bad are due to instability of steam flow and temperature at the exhaust from the high pressure cylinder of the turbine and also to variations in furnace conditions. A graph is given of the heat transfer coefficient of the reheater. At a load of 240 tons/h the experimentally determined value of the heat transfer coefficient is 47 kcal/m²/hr °C which is 8% higher than the value calculated by the works.

Operation of the tail end heating surfaces is then considered. Because of the use of the reheater the gas temperature before the economiser is relatively low so that the water is moderately heated in it to 320°C. The temperature distribution in the economiser is described and a graph is given of the heat transfer coefficient of the economiser as a function of the mean gas velocity. At rated load the average heat transfer coefficient is 70 kcal/m/hr C, which is 30% higher than the calculated value. A graph is given of the temperatures of gas and air and of the load on the air heater as a function of the load on the

Results of investigation of the operation of the heating surfaces of a boiler type TN-240-1. (Cont.)

boiler. This ghows that the hot air temperature at rated load is 250 to 260 °C against a calculated value of 273 °C. The outgoing gas temperature at the rated load is 165 - 170 °C.

Examination of the tail end heating surfaces shows that the economiser tubes are sufficiently clean. After two years of operation ash wear could be observed on the upper rows of tubes (except the first) in the upper section of the economiser. This occurred despite the moderate gas speed because of the high ash content of the fuel and also because of the insufficiently uniform distribution of the gas flow due to installation of a heat insulating barrier in the flue gas pass before the economiser. There are no visible ash deposits in the air heater except for a small number of tubes on the edges of the gas pass which are sometimes covered in ash.

It is concluded that in new boilers the steam temperature before the last stage of the superheater should be raised to approximately 500°C and that an injection type steam cooler should be installed at this place which will reduce excess temperature in the coils and facilitate automatic control of superheat.

In new boilers it is also recommended to increase the steam temperature before the second stage of reheat to approximately 480 °C which will reduce the excess temperature in the coils.

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Results of investigation of the operation of the heating surfaces of a boiler type TN-240-1. (Cont.)

It is necessary to improve the design of the celling covering of the furnace and the lagging of the down-flow shaft of the boiler to eliminate air leaks.

6 figures, no literature references.

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507/96-59-2-7/18

AUTHORS: Dubovskiy, I.Kh., Candidate of Technical Sciences

TITIE: The Application of the Method of Similarity to the Design of Shaft Mills (Primeneniye metoda podobiya k

raschetu shakhtnykh melinits)

PERIODICAL: Teploenergetika, 1959, Nr 2, pp 44-49 (USSR)

ABSTRACT: The method of designing shaft mills adopted in recent standards is of an empirical nature and so has its limitations. It can give rise to considerable errors in the design of new types of mills. By examination of the equations of motion of a fuel-air mixture the main

the equations of motion of a fuel-air mixture the main criteria of similarity can be established and relationships formulated between the dimensional parameters of mill operation so providing a correct basis for solution of the problem. Conditions of similarity are then formulated for a system consisting of a mixture of fuel and air and the rotating beaters. It is shown that not all the criteria need to be taken

into consideration. An expression is derived for the power consumption of the mill. No-load conditions in

Card 1/5 which the mill runs empty of fuel are then considered.

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The Application of the Method of Similarity to the Design of Shaft Mills

> A curve of the no-load power as a function of the number of beaters is given in Fig 2 for a model axial mill with a rotor diameter of 0.276 metres, length 0.334 metres and 2950 rpm. The curve also gives values of the frontal resistance coefficient of the beaters as function of their number calculated from Eq (10). Values of the coefficient of frontal resistance of the beaters in axial mills are given in Table 1. Mill output is then examined analytically and formula (26) is derived. Mill output curves calculated by this formula are compared with experimental values for a number of grades of lignite and coal in Fig 3 and 4. It will be seen that the agreement is satisfactory. Power consumption figures are then considered and it is shown that there is an optimum speed for any given rotor diameter but the curve of power consumption against speed is a fairly flat one and quite a wide range of speed can be used without excessively increasing power consumption. Increasing the rotor speed usually increases the no-load power and so increases the specific

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The Application of the Method of Similarity to the Design of Shaft Mills

power consumption unless the mill output is simultaneously increased. For any given output it is advisable to raise the speed and cut down the rotor diameter so far as possible. The output of a mill operating on peat is then considered and formula (28:) is derived. Experimental values are compared with values derived from this formula in Fig 5 and it is seen that the agreement is quite good and in 80% of the tests did not exceed 16%. When milling peat the mill output is proportional to the peripheral speed whilst when milling coal it is proportional to the cube of the speed. The maximum power consumption of mills is then considered and an approximate formula is derived on the basis of observations that the maximum relative power decreased markedly as the peripheral speed is increased and depends on the rotor diameter. Calculated and experimental values of maximum relative power of axial hammer-type mills are given in Table 2 and in most

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The Application of the Method of Similarity to the Design of

cases the agreement is very good. The table also includes test and calculated values of maximum mill-output and in 80% of the tests the difference is not greater than 14%. It is concluded that when milling coal the specific power consumption is practically independent of the peripheral speed of the rotor. Increasing the speed to 980 rpm with simultaneous reduction of the rotor diameter causes an appreciable reduction in specific power consumption. As the mill speed is increased the maximum relative power is reduced and, therefore, the maximum output increases proportional to the 1.6 power of the peripheral speed. When milling peat the specific power consumption is less at lower peripheral speeds and peripheral speeds of 40 to 50 m/sec are recommended for peat. The maximum

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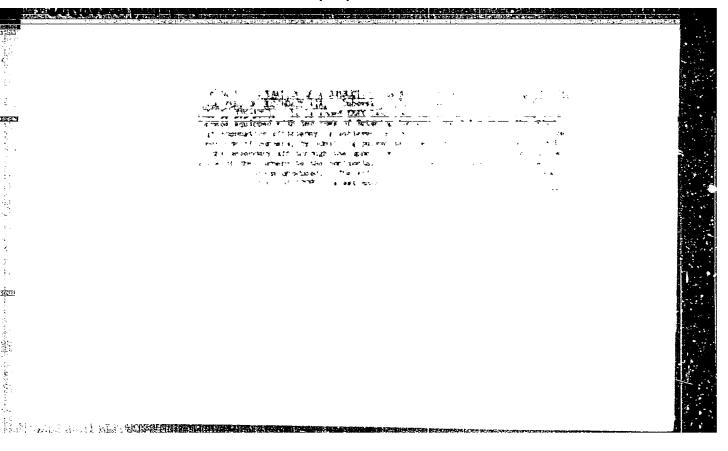
The Application of the Method of Similarity to the Design of

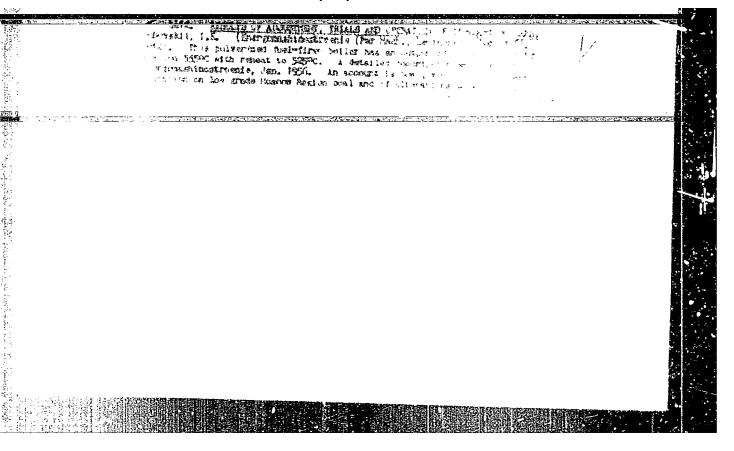
output of mills is almost independent of peripheral speed. There are 5 figures, 2 tables and 3 Soviet references.

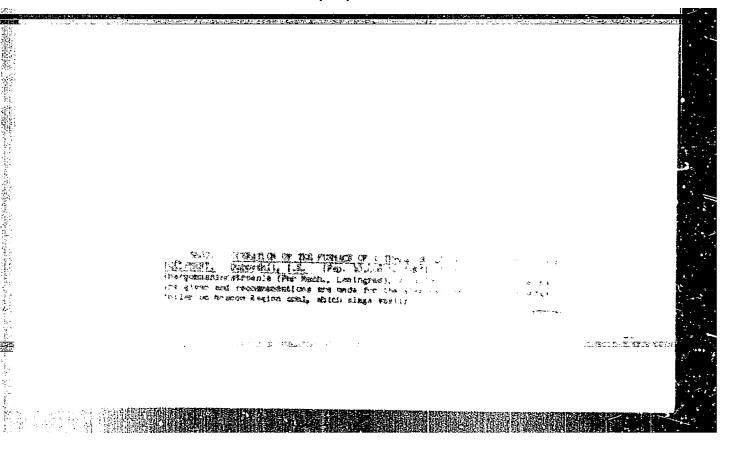
ASSOCIATION: Tsentral'nyy Kotloturbinnyy Institut (Central Boiler Turbine Institute)

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### SCV/96-59-10-10/22

An Analysis of the Operation and Potentialities of Fan-type Mills

Eq (1) is then derived for the concentration of wet fuel
in the air. Some of the unknowns in this formula can be

in the air. Some of the unknowns in this formula can be derived from the graph of Fig 1 which gives test data obtained on a fan mill type 1050/400/1460/8 running at reduced speed. Eq (2) is then derived for the mill output in tons per hour. Then the general equation (3) is derived for the power consumption of the mill and Eq (4) for the power consumption of a mill type 1050/400/1460. Here, the power consumption of the fan mill is put in the form of a sum of power consumption of the fan and that of milling, the latter being about a quarter of the whole. By way of example, a calculation is made of the output and specific power consumption of a fan mill type 1050/400/1460/8, with an air flow of 17000 kg/hr. The output is found to be 10.5 tons per hour and the power consumption 6.15 kWh per ton. Dimensionless characteristics of mills type 1550/520/960 obtained from published data and type 1050/400/1460 from data of the Central Boiler Turbine Institute are plotted in Fig 2. Table 1 gives the results of design calculations using formulae (2) and (4), for four types of mills when operating on brown coal with

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sov/96-59-10-10/22 An Analysis of the Operation and Potentialities of Fan-type Mills outputs from 9 to 58 tons per hour at specific outputs of 22 tons per m2 hour for each square metre of rotor section. Six fan mills type 2100/850/740 would suffice for a boiler raising steam at the rate of 800 tons per hour and burning reasonably soft brown and ordinary coal. Table 2 gives data from the VEB (German Democratic Republic) which shows that in milling brown coal the power consumption is 7-7.5 kWh/ton with mill outputs of 32 to 63 tons per hour. This is in satisfactory agreement with the calculated data of Table 1. The performance figures quoted are better than can be obtained with hammer mills. The wear rate of the manganese steel fan blades is of the order of 2.5 grams per ton of soft Rhine brown coal; the corresponding figure for hammer mills is about 20 grams per ton. It is concluded that for boilers of 400-900 tens per hour burning brown coal, fan mills should be used with a rotor peripheral velocity of about 80 m/sec, drying the fuel with a mixture of furnace gas and air. For boilers of steam output up to 230 tons per hour in which the fuel is dried by hot air the fan mills should be installed directly alongside the boiler and used at reduced rotor Card peripheral velocities of the order of 65 m/sec, so as to 3/4

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give a relatively low specific power consumption with a sufficiently high specific mill output. There are 3 figures, 2 tables and 3 references, of which 1 is Soviet and 2 are German 4/4

Tsentral'nyy kotloturbinnyy institut (Central Boiler Turbine Institute) ASSOCIATION:

DUBOVSKIY, I.Ye., kand.tekhn.mauk; KLINOV, I.I., kand.tekhn.mauk

Method of calculating dust collectors and dust separators for dust treatment installations. Energometric forms of the following forms (NIRA 1):8)

(Dust collectors)